



Dart Aerospace Ltd.
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647.7332
Job Sheet 212367



Part No: 647.7332

Job Qty: 1 pcs

Part Name: Universal Lower Cutter Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/21/20

Job Tracking No:

Due Date: 10/26/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.F IPP REV:A 20.06.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		10/26/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		DAS
							Packaging 1 - 3		80
							Packaging 1 - 4		9-89
							Packaging 1 - 5		
							Packaging 1 - 6		OCT 20 2020
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S307432



Part: 647.7332

Job No: 212367

Serial No/Batch: S307432

Revision: REV.G

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/2016 T6-16 STC LoA R

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	1 pcs	10/26/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
						DAS 69 9-89 OCT 2 1 2020
130	Packaging 3-1 - Stock - B4B	1 pcs	10/26/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
						DAS 21 9-89 OCT 2 1 2020
135	DC - 1 - B4B	1 pcs	10/26/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - SA	1 pcs	10/26/20	0.00 0.00	QC 21 - SA - 21	
						DAS 21 9-89 OCT 7 1 2020
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QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7332

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7332

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
601.3004	26S8-11 Camloc Stud	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
601.3005	2600-L-W Camloc Retainer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
601.3006	Camloc Receptacle - 26R 16-1	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
601.3011	P-Seal	1.3300 ft (1.33 ea)	110-Packaging 1 - Pick Kit	
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7910	Angle Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7912	Clip	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
647.7913	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
647.8511	Insert	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
CCR264SS-3-03	Cherry Rivet see item CCR264SS3-3	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
CR3213-4-4	Rivet, Cherry <i>1/0</i>	<i>40</i> 16 Ea (16 ea)	110-Packaging 1 - Pick Kit	
CR3213-4-4	Rivet, Cherry	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
CR3213-4-6	Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	
CR3523-4-3	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
CR3523-4-4	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0332P	Washer (AN960-10L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	9	0
	600.0991	1	10	0
	600.1012	1	22	0
	601.2045	1	14	0
	601.3004	2	4	0
	601.3005	2	22	0
	601.3006	2	0	0
	601.3011	1	90	0
	647.1810	1	43	0
	647.1811	2	30	0
	647.1812	13	190	0
	647.1814	1	30	0
	647.1815	1	17	0
	647.1818	1	38	0
	647.1913	1	30	0
	647.1915	1	24	0
	647.7910	1	35	0
	647.7912	2	105	0
	647.7913	2	27	0
	647.8511	8	63	0
	AN3-4A	2	155	0
	CCR264SS-3-03	24	293	0
	CCR274SS-3-03	4	145	0
	CR3213-4-2	4	242	0
	CR3213-4-4	40	331	0
	CR3213-4-5	8	256	0
	CR3213-4-6	17	266	0
	CR3523-4-3	4	12	0
	CR3523-4-4	24	302	0
	MS21047-3	12	209	0
	MS21266-2N	1	25	0
	MS27039-1-10	6	229	0
	NAS1149F0332P	8	1,665	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			

Job Fabrication

Job No: 212367

Part No: 647.7332

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110- Packaging 1 - Pick Kit	1	600.0990 ✓ <i>Exp: → 10/07/2021</i>	Magnabond 6398 Part A Size 112 ml	1.0000	1.0000	1.0000	LG049	S301938	S301938	0
						5.0000	LG049	S306325	S306325	1
110- Packaging 1 - Pick Kit	1	600.0991 ✓ <i>Exp: → 10/07/2021</i>	Magnabond 6398 Part B Size 112 ml	1.0000	1.0000	1.0000	LG049	S301939	S301939	0
						5.0000	LG049	S306327	S306327	1
110- Packaging 1 - Pick Kit	1	600.1012 ✓ <i>Exp: → 2/01/2021</i>	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	1.0000	CCK017	S297581	S297581	1
						1.0000	CCK017	S301302	S301302	0
						25.0000	CCK017	S304849	S304849	0
110- Packaging 1 - Pick Kit	1	601.2045 ✓ <i>Exp: → 9/08/2022</i>	RTV (LOCTITE 598)	1.0000	1.0000	3.0000	Small Fab - 1	S299615	S299615	0
						2.0000	CCK095C	S301820	S301820	1
						37.0000	CCK095C	S304317	S304317	0
110- Packaging 1 - Pick Kit	1	601.3004 ✓	26S8-11 Camloc Stud	2.0000	2.0000	4.0000	CCK097	S057449	S057449	0
						4.0000	CCK097	S298111	S298111	2
						5.0000	CCK097	S301581	S301581	0
						3.0000	CCK097	S304762	S304762	0
110- Packaging 1 - Pick Kit	1	601.3005 ✓	2600-L-W Camloc Retainer	2.0000	2.0000	18.0000	CCK097	S124751	S124751	2
110- Packaging 1 - Pick Kit	1	601.3006 ✓	Camloc Receptacle - 26R 16-1	2.0000	2.0000	16.0000	CCK097	S305997	S305997	2
110- Packaging 1 - Pick Kit	1	601.3011 ✓	P-Seal	1.3300	1.3300	50.0000	CCK095C	FM137538- 20	M137538	0
						36.9400	CCK095C	S098874	S098874	1.3300
110- Packaging 1 - Pick Kit	1	647.1810 ✓	Nose Door Doubler	1.0000	1.0000	27.0000	CCK108	S100801	S100801	1
						14.0000	CCK108	S270912	S270912	0
110- Packaging 1 - Pick Kit	1	647.1811 ✓	Spacer	2.0000	2.0000	26.0000	CCK108	S103758	S103758	2
110- Packaging 1 - Pick Kit	1	647.1812 ✓	Shim	13.0000	13.0000	164.0000	CCK108	S270895	S270895	13
110- Packaging 1 - Pick Kit	1	647.1814 ✓	Gusset LH	1.0000	1.0000	16.0000	CCK108	FM130388- 25	M130388	0
						3.0000	CCK108	S012454	S012454	0
						9.0000	CCK108	S100792	S100792	1
110- Packaging 1 - Pick Kit	1	647.1815 ✓	Gusset RH	1.0000	1.0000	8.0000	CCK109	FM130388- 26	M130388	0
						7.0000	CCK109	S100789	S100789	1
110-	1	647.1818 ✓	Nose Door	1.0000	1.0000	36.0000	CCK122A	S101874	S101874	

Packaging 1 - Pick Kit			Spacer							1
110- Packaging 1 - Pick Kit	1	647.1913 ✓	Tee	1.0000	1.0000	2.0000	CCK093	F92229	92229	0
110- Packaging 1 - Pick Kit						26.0000	CCK093	S100035	S100035	1
110- Packaging 1 - Pick Kit	1	647.1915 ✓	Support Angle	1.0000	1.0000	10.0000	CCK093	S006176	M130388	0
110- Packaging 1 - Pick Kit						1.0000	CCK093	S084915	s084915	0
110- Packaging 1 - Pick Kit						11.0000	CCK093	S100793	S100793	1
110- Packaging 1 - Pick Kit	1	647.7910 ✓	Angle Bracket	1.0000	1.0000	33.0000	CCK115	S103853	S103853	1
110- Packaging 1 - Pick Kit	1	647.7912 ✓	Clip	2.0000	2.0000	45.0000	CCK115	S101177	S101177	2
110- Packaging 1 - Pick Kit						56.0000	CCK122A	S104008	S104008	0
110- Packaging 1 - Pick Kit	1	647.7913 ✓	Doubler	2.0000	2.0000	4.0000	CCK115	S229171	S229171	2
110- Packaging 1 - Pick Kit						19.0000	CCK115	S270975	S270975	0
110- Packaging 1 - Pick Kit	1	647.8511 ✓	Insert	8.0000	8.0000	34.0000	CCK116	S114696	S114696	0
110- Packaging 1 - Pick Kit						10.0000	CCK116	S248640	S248640	8
110- Packaging 1 - Pick Kit						3.0000	CCK116	S249783	S249783	0
110- Packaging 1 - Pick Kit	1	AN3-4A ✓	Bolt	2.0000	2.0000	1.0000	ST350	S220781	S220781	1
110- Packaging 1 - Pick Kit						100.0000	ST350	S303869	S303869	1
110- Packaging 1 - Pick Kit	1	CCR264SS-3-03 ✓	Cherry Rivet see item CCR264SS3-3	24.0000	24.0000	179.0000	FP001	S258468	S258468	24
110- Packaging 1 - Pick Kit	1	CCR274SS-3-03 ✓	Rivet	4.0000	4.0000	137.0000	ST321	S135470	S135470	4
110- Packaging 1 - Pick Kit	1	CR3213-4-04 ✓	Rivet	40.0000	40.0000	37.0000	CCK003	S254985	S254985	37
110- Packaging 1 - Pick Kit						100.0000	CCK003	S301252	S301252	0
110- Packaging 1 - Pick Kit						200.0000	CCK003	S302185	S302185	3
110- Packaging 1 - Pick Kit						112.0000	CCK003	S304759	S304759	0
110- Packaging 1 - Pick Kit	1	CR3213-4-05 ✓	Rivet	8.0000	8.0000	92.0000	CCK003	S129994	S129994	8
110- Packaging 1 - Pick Kit						4.0000	ST319	S210651	S210651	0
110- Packaging 1 - Pick Kit						21.0000	ST319	S264510	S264510	0
110- Packaging 1 - Pick Kit						100.0000	ST319	S306106	S306106	0
110- Packaging 1 - Pick Kit	1	CR3213-4-2 ✓	Cherry Rivet	4.0000	4.0000	72.0000	CCK003	S228649	S228649	0
110- Packaging 1 - Pick Kit						98.0000	ST320	S249574	S249574	4
110- Packaging 1 - Pick Kit	1	CR3213-4-6 ✓	Rivet	17.0000	17.0000	61.0000	CCK003	S134760	S134760	0
110- Packaging 1 - Pick Kit						22.0000	ST319	S250558	S250558	0
110- Packaging 1 - Pick Kit						149.0000	CCK003	S265289	S265289	17
110- Packaging 1 - Pick Kit	1	CR3523-4-3 ✓	Rivet	4.0000	4.0000	4.0000	ST317	S134757	S134757	4
110- Packaging 1 - Pick Kit	1	CR3523-4-4 ✓	Rivet	24.0000	24.0000	22.0000	ST317	S228029	S228029	0
110- Packaging 1 - Pick Kit						76.0000	ST317	S239221	S239221	0
110- Packaging 1 - Pick Kit						56.0000	ST317	S263842	S263842	24

						100.0000	ST317	S287750	S287750	0
110-Packaging 1 - Pick Kit	1	MS21047-3 ✓	Nut Plate	12.0000	12.0000	75.0000	ST301	S191302	S191302	0
						4.0000	ST301	S238007	S238007	0
						50.0000	ST301	S248036	S248036	0
						76.0000	ST301	S306370	S306370	12
110-Packaging 1 - Pick Kit	1	MS21266-2N ✓	Grommet	1.0000	1.0000	21.0000	ST294	S227859	S227859	0
						2.0000	ST294	S249217	S249217	1
110-Packaging 1 - Pick Kit	1	MS27039-1-10 ✓	Screw	6.0000	6.0000	3.0000	GA016	M129541-303	M129541-303	0
						2.0000	GA016	M137597-304	M137597-304	0
						0.0000	ST280	S259047	S259047	0
						39.0000	ST281	S284015	S284015	6
						0.0000	ST280	S296486	S259047	0
						150.0000	ST273F	S298200	S298200	0
110-Packaging 1 - Pick Kit	1	NAS1149F0332P ✓	Washer (AN960-10L)	8.0000	8.0000	7.0000	GA-Alain	S103666-1	S103666	0
						462.0000	FP001	S216387	S216387	0
						2.0000	ST262	S297630	S297630	0
						275.0000	ST262	S302479	S302479	8
						800.0000	ST260A	S304834	S304834	0